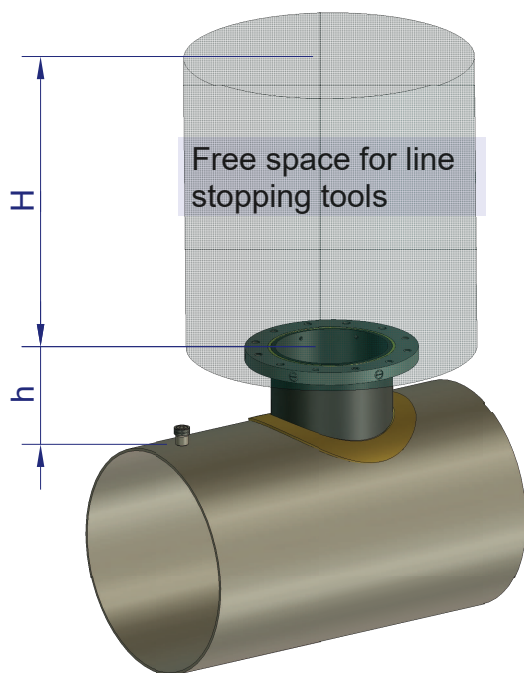


Dimensions and general guidelines for assembly of line stop fitting

Dimensions tools and fitting

Main pipe	Fitting	H	h	R
DN150	DN125	1300	108	425
DN200	DN150	1500	111	525
DN250	DN200	1700	121	625
DN300	DN200	1900	121	695
DN350-DN400	DN250	2500	161	855
DN450-DN600	DN300	2900	185	940
DN500-DN800	DN400	4500	220	1500



- The delivered fitting must have a radius that exactly fits the pipe to be line stopped
- Position the fitting so that there is enough space for mounting the line stop equipment
- The fitting must be placed on a part of the pipe that is free of welded joints, dents or other damage
- In the case of spirally welded pipes, the fitting must be placed midway between two welded joints
- If further joint preparation is done, at least 2 mm of the original radius must be preserved
- The fitting must NOT be mounted obliquely towards the pipe but can be placed in any position, eg at 9 o'clock straight out from the side of the pipe
- Reinforcement plates are used if strength calculation so requires
- If specified construction dimensions are not possible due to lack of space, these can under certain conditions be reduced by agreement with Proco Services

Do not hesitate to contact Proco Services in case of any doubt

A4 ISO E	IRONCAD 2D-ritning 3D-fil tillgänglig	 Generella toleranser enligt:	Filnamn: ANVISNINGAR MONTAGE SVETSSTOS FLÄNS G Engelsk.icd		Senast sparad: 2021-10-21 10:25	
	Skala:	ISO 2768-1 medium	Ritad av: MH	Kontrollerad av: PW	Godkänd av: ...	Skapad datum: 2019-08-30
Proco Services AB Drivhjulsvägen 30B 126 30 Hägersten Tel: +46 8 734 05 80			Huvudrör DN150 - 800		Bladnr: 1 (3)	Rev. G/Eng
					Ritningsnr:	